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TCS - 2086/65 IB - 72/65 15 March 1965 Copy # /

MEMORANDUM FOR: Chief, Manufacturing and Services Division, ORR

ATTENTION

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THROUGH

Chief, Requirements Branch, Reconnaissance Group, CGS

FROM

Chief, Photographic Intelligence Division, CIA

SUBJECT

: Complete Dimensions on Moscow Airframe Plant Fili

No. 23, USSR

REFERENCES

(1) ORR Requirement No. C-RR5-82,310

(2) CIA/PID Project No. 30342-5

1. This memorandum is in response to the referenced requirement requesting dimensions of the plant, to be used in estimating the cost of construction of existing facilities.

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2. All horizontal measurements shown on the enclosed graphics have been made by the NPIC Technical Intelligence Division, and are considered to be whichever is greater. Vertical measurements were obtained from CIA/RR RA-20 report and measurements made by CIA/PID project analyst. They should be considered as approximate and must not be taken as official NPIC mensuration data.

3. The photo analyst assigned to this project was who may be contacted on extension 2547 should any further information concerning this memorandum be desired. This requirement is considered complete.

Enclosures:

1 - Photo Enlargement CIA/PID/IB-P-173/65

l - Line Drawing CIA/PID/IB-P-174/65

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FILI A/P PLANT NO. 23, MOSCOW, USSR

| | Item No. | Description | Dimensions | Sq. Ft. | Cu. Ft. | •• |
|---|----------|-------------------------------|----------------------------|-----------------|-------------|-----------|
| | | • | 240 x 165 x 25 | 39,600 | 990,000 | • • • • • |
| | 1 | Workshop | | | | |
| | 2 | Workshop/Machine Shop | Irregular, 45,55 | 153,350 | 7,330,250 | • |
| | 3 4 | Workshop | 475 x 275 x 30 | 130,625 | 3,918,750 | |
| | 4 | Maintenance Hangar, T-Shaped | Irregular, 35,45 | 35,400 | 1,527,000 | |
| | 5 6 | Hangar | Irregular, | 28,450 | 1,251,800 | |
| | 6 | Workshop | Irregular, 15,45 | 42,650 | 1,730,250 | |
| | 7 | Subassembly Building | $720 \times 240 \times 60$ | 172,800 | 10,368,000 | |
| | | 25X1D | | | | |
| | 8 | Workshop | Irregular, 10,20 | 56,800 | 656,000 | |
| | 9 | Workshop | 170 x 90 x 20 | 15,300 | 306,000 | |
| | 10 | Storage | 275 x 35 x 20 | .13,125 | 262,500 | (- 1 |
| • | 11 | Workshop/Machine Shop | 315 x 475 x 25 | 244,625 | 6,115,625 | 25X1D |
| | 12 | Workshop/Machine Shop | Irregular, 20,45, | | 4,081,875 | 23/ I.D |
| | 13. | Final Assembly, 2 Bays | | | | 25X1D |
| | 14 | Subassembly/Machine Shop | Irregular | 1,155,825 | 39,688,500 | 20/10 |
| | *** | Poppagagamara/120112110 21105 | | | 0, 7, | |
| | 15 | Workshop/Machine Shop | 455 x 130 x 30 | 59,150 | 1,774,500 | |
| | 16 | Probable Foundry | Irregular, 30 | 65 ,6 00 | 1,968,000 | 25X1D |
| | 17 | Administration Building | Irregular, | 23,250 | 1,371,750 | 20/10 |
| | 18 | Workshop | Irregular, 20 | 35,525 | 710,500 | |
| | 19 | Workshop | | 0,,,,,, | | 25X1D |
| - | 20 | Workshop/Machine Shop, | | | | 20/(10 |
| | 20, | U-Shaped | | | | |
| | 21 | Workshop | 220 x 160 x 20 | 35,200 | 704,000 | . |
| - | `22 | Workshop | 220 R 100 R 20 | 37,200 | 10.19000 | 25X1D |
| | 23 | Workshop, | 320 x 170 x 40 | 54,400 | 2,176,000 | ///- |
| | 23 24 | | Irregular, 25,60, | | 5,346,000 | |
| | | Probable Engineering/R&D | Irregular, 35 | 140,625 | 1,640,625 | |
| | 25 | Administration, 3 Story | irregular, 3) | • 140,02) | 1,040,02) | 25X1D |
| | 26 | Two Storage Buildings | | | | 20V4D |
| | , | Ot in a | 330 x 40 x 15 | 13,200 | 198,000 | |
| | 27 | Storage | | | 110,625 | |
| | 28 | Boilerhouse | Irregular, 15 | 7,375 | | |
| | 29 | Administrative, 3 Story | Irregular, 35 | 103,950 | 1,212,750 | |
| | : - | MOMAT Courses and Chibdre | • | 3,298,250 | 112,622,175 | |
| ç | | TOTAL Square and Cubic | | 3,230,230 | 112,000,17 | .* . 4. |
| • | | Footage of numbered | | | | |
| | | buildings from | · · | | | |
| | | .CIA/PIR-42/64 Report | 3 | • | | |

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CONSTRUCTION DATA:

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Building Numbers Date Construction Started Date Construction Finished

2,8 & 9
3
11
1,10,25 and 26
7
24
12,14 and 15

Additional square and cubic footage added since to the following buildings are listed below:

| Building No. | Square Foot | Cubic Foot |
|--------------|-------------|------------|
| 3 | 56,000 | 1,680,000 |
| 12 | 42,800 | 1,769,625 |
| 14 | 56,600 | 1,132,000 |
| 15 | 14,785 | 443,550 |

The remaining buildings were reportedly built in the late 1920's or early 1930's and was originally known as the Gorbunov Plant. It was Airframe Plant No. 22 until late 1941, when it was partially evacuated. By 1942, however, the plant had been restored sufficiently and was reopened as Airframe Plant No. 23 Reconstruction of buildings damaged during World War II bombings was accomplished in the early postwar years.

Rail spurs, totalling 10,700 feet in length serve this plant and approximately 22,300 foot of roads. The roads appear to be hard-surfaced, probably concrete and with an average width of 25 feet.

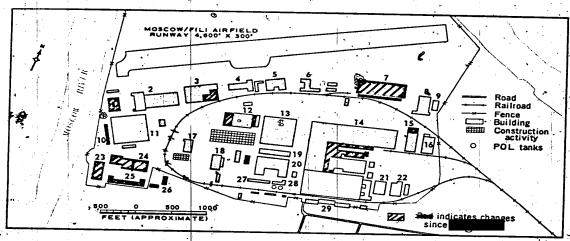
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MOSCOW ATRFRAME PLANT FILI NO. 23, USSR 55 45N - 37 20E

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MOSCOW AIRFRAME PLANT FILI NO. 23, USSR 55 45N - 37 20E



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